

Design of an Automatic Power Phase Selector

¹ Uchechukwu Innocent Ezirim, ² Uchenna Bright Oweziem, ³ Chinedu Cletus Obinwa, ⁴ Solomon Okwuchukwu Ekwueme

^{1,2,3,4} National Engineering Design Development Institute, Nnewi, Anambra State.

Abstract— Phase selector is a mechanism used in alternating or switching between power phases with respect to the availability of power on any of the phases. Over the decades, there has been frequent phase failure in the power phases resulting to manual switching of the fuse from one phase to the other. However, this paper focuses on the design of a phase selector using automatic switching mechanism. This during its operation, transfers the consumer's loads to the available power source in the case of power failure in the power supply from the national grid and automatically detects when power is restored to the failed phase and returns the loads to this source. In the course of this design, several tests were carried out such as the continuity test of contactor and relay coils to ascertain low resistance, continuity test on the contacts of the materials used to ensure free flow of current, conductivity of the wires and the whole system was also simulated using the Proteus electronics software.

Keywords: Conductivity, Power, Phase, Voltage, Proteus.

I. INTRODUCTION

Power failure or outage has been a major challenge to national development as economic activities are at most times brought to standstill.

In addition, there are processes that need not be interrupted because of their importance, such as surgery operation in hospitals, transfer of money between banks and lots more [1]. Most industrial and commercial processes are dependent on electrical power [3][7]. As industrial processes and IT applications diversify, power consumers have adopted another means of power supply so as to compensate for the inconsistency of the power supply from the power providers, thus the use of Generators since there is need to alternatively supply power from another source as a result the need to combine the use of power supplied by the national Power Supply/Distribution Sector and Generator, leads to the introduction of change-over switch between nation's power supply and Generator[13]. The introduction of change over switch proffer the means to change from national power supply to Generator or vice versa but it was manually done .hence this system often results in waste of time and energy. It was faced with a lot of limitations which includes:

- i. The stress of turning the metal gear to effect the changeover manually.
- ii. Inability to detect the level of the voltage and the sequence of the three phases.
- iii. Inability to select between the phases as in the single phase consumers.

As such, a changeover switch or automatic changeover is required to change from one source (PHCN) to another (Generator), which is needed to be automatic [10]. The human relief stand-by switch is designed simply to monitor, operate and maintain power, as its principle of operation is based on combine operations of the relays, contactors and overload coil. In the whole, the duration of starting and closing of the loads to the contactor should not be more than 5 sec. Their complexity has increased as lots of features are added to its intelligence aimed at making it automated process, be it in industries, commercial complexes, hospitals, hotels or even modern residences. The need, as such, for independent standby power system has therefore increased manifold.

In the quest to get such a changeover switch, some challenges are encountered.it was observed that single phase electricity customers having three (3) phases found it difficult to automatically change from one phase to another when the need arises. It still renders or limits the changeover to a semi-automatic and a semi-manual device. Considering a case scenario where the changeover is very far from the user and the phase on which the consumer was, went off (as experienced in most African countries like Nigeria) at an ungodly hour, hence the reason for this paper is to proffer remedy to such a case so as to make the changeover pure automated switch with less human stress. The incorporation of a phase selector design to the changeover switch brings the dream of such a design to a reality. It then makes the changeover sensitive enough to distinguish and select between poor phases and phase failure.

II. METHODOLOGY

A. Design Development and Considerations

During the design of the phase selector, a lot of considerations, conditions and cases where considered which at the end give rise to the design of phase selector control [6]. These considerations are guided by a truth table of a three variable input of a digital system as shown below.

TRUTH TABLE

S/N	R	Y	B	X
1	1	1	1	1
2	1	1	0	1
3	1	0	1	1
4	1	0	0	1
5	0	1	1	1
6	0	1	0	1
7	0	0	1	1
8	0	0	0	0

Having these conditions in mind and also knowing the fact that the coming up and going off of power supply from power providers (Nigeria), does not notify anyone before making their decision in this part of the world. As such the conditions and questions considered are as follows;

- i. The power supply of 240 volts single phase for the three phases at a frequency of 50 HZ was assumed.
- ii. The load of 10kilowatts (kW) was assumed.
- iii. If the whole three phases comes at once, how do I select a phase out of them?
- iv. If two out of the three comes up, what happens?
- v. If one phase comes up, what happens?
- vi. How does one communicate to a particular contactor to close while others are open?
- vii. How does one avoid the bridging of two or more phases?

The above conditions and questions were considered during the design of the phase selector control. Having cited the truth table, the “X” is the output of all the conditions in a particular row in the table, with “1” meaning on, up or high while “0” means off, down, low or no output from the phase selector.

B. Design Method

Having considered these conditions in the truth table, several scenarios were then considered so as to achieve the switching mechanism needed for the device and to control and transfer the load easily, as such the device chosen is a single phase contactor with three poles operating at a frequency of 50 Hz, since we are controlling single phase[4][11].

With the targeted load at 10kw

Since power is P:

$$P = IV \cos\phi ;$$

Where $\cos\phi$ is the power factor (i.e. 0.8)

$$v = 240v$$

$$P = 10kw$$

$$\therefore I = \frac{power}{v \cos\phi} = \frac{10000}{240 * 0.8} = 52.08 \cong 53 \text{ amps.}$$

Hence the current ratings of the contacts made by the contactors will be 60 amps as a result of the load. Since the three phases are involved we would be using three of the contactors with three poles, 50 Hz, 240 volts ratings each. It was noted from contactor chart that the coil current of such contactor is rated 2 amps. Thus a relay with a contact of a current carrying capacity of 5 amps and 240 volts at 50 Hz, with double pole is suitable for such design. The relay is selected and arranged in such a manner that it can cut off some phases, if at least one phase came up, which means that provided there is normal voltage at any phase, hence it will have the enablement of isolating the other phases pending when the situation changes to another way. It should also be noted that the Red, Yellow and Blue phase

sequence was adopted for checking the availability of any phase that can be allowed to supply the consumer. i.e. when there is live in the Red phase, it will be supplied thereby isolating other phases even if they have live, but immediately the Red phase is out, then the Yellow phase will be on check, if it has live, it will be selected for supply even if there is live in the blue phase. Immediately the Yellow and Red phase went off, the Blue phase will be allowed to supply, which means, if the Red phase comes up, then the Blue phase will be cut off and the Red phase will be allowed to supply automatically. Thus the phases check and selection are in the order of preference with the Red phase, Yellow phase and Blue phase respectively.

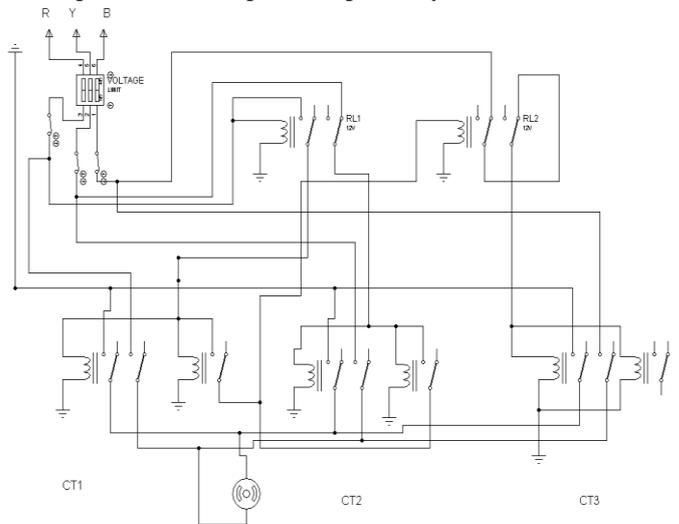


Fig1. (a) Designed Circuit Diagram

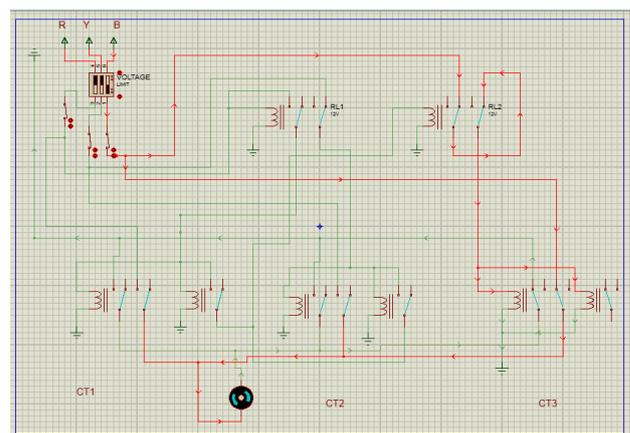


Fig1. (b) Simulation of the Designed Circuit using Proteus

C. Material Selection

The components used for this design are the relays and the contactors and are chosen based on the following;

- i. They are readily available
- ii. Not expensive hence cost effective
- iii. Easily replaceable when faulty
- iv. And having the same voltage rating as the supply

Contactors of three poles with rating 50Hz, 240volts each and relay with a contact of a current carrying capacity of 5amps and 240volts at 50Hz, with double pole was suitable

and was selected for such design. However, with these components carefully selected and arranged in such a manner that it can cut off some phases, when at least one phase comes up makes it unique and innovative. Hence the system is a combination of relays and contactors assembling.

D. Relay and Contactors Considerations

The relays and the contactors were selected based on the calculated power and current input in section B above.

AC Motor Full Load Running Current and Recommended Transformer Ratings (1)																
Horsepower	110-120V				220-240V(2)				440-480V				550-600V			
	Single Phase		Three Phase		Single Phase		Three Phase		Single Phase		Three Phase		Single Phase		Three Phase	
	Amps	KVA	Amps	KVA	Amps	KVA	Amps	KVA	Amps	KVA	Amps	KVA	Amps	KVA	Amps	KVA
1/2	9.8	1.5	4.0	3	4.9	1.5	2.0	3	2.5	1.5	1.0	3	2.0	1.5	0.8	3
3/4	13.8	2.0	5.6	3	6.9	2.0	2.8	3	3.5	2.0	1.4	3	2.8	2.0	1.1	3
1	16.0	3.0	7.2	3	8.0	3.0	3.6	3	4.0	3.0	1.8	3	3.2	3.0	1.4	3
1 1/2	20.0	3.0	10.4	3	10.0	3.0	5.2	3	5.0	3.0	2.6	3	4.0	3.0	2.1	3
2	24.0	5.0	13.6	6	12.0	5.0	6.8	6	6.0	5.0	3.4	6	4.8	5.0	2.7	6
3	34.0	5.0	19.2	6	17.0	5.0	9.6	6	8.5	5.0	4.8	6	6.8	5.0	3.9	6
5	56.0	7.5	30.4	9	28.0	7.5	15.2	9	14.0	7.5	7.8	9	11.2	7.5	6.1	9
7 1/2	80.0	15	44.0	15	40.0	15	22.0	15	21.0	15	11.0	15	16.0	15	9.0	15
10	100.0	15	56.0	15	50.0	15	28.0	15	26.0	15	14.0	15	20.0	15	11.0	15
15	135.0	25	84.0	30	68.0	25	42.0	30	34.0	25	21.0	30	27.0	25	17.0	30
20	--	--	108.0	30	88.0	25	5.0	30	44.0	25	27.0	30	35.0	25	22.0	30
25	--	--	136.0	45	110.0	37.5	68.0	45	55.0	37.5	34.0	45	44.0	37.5	27.0	45
30	--	--	160.0	45	136.0	37.5	80.0	45	68.0	37.5	40.0	45	54.0	37.5	32.0	45
40	--	--	208.0	75	176.0	50	104.0	75	88.0	50	52.0	75	70.0	50	41.0	75
50	--	--	260.0	75	216.0	75	130.0	75	108.0	75	65.0	75	86.0	75	52.0	75
60	--	--	--	--	--	--	154.0	75	--	--	77.0	75	--	--	62.0	75
75	--	--	--	--	--	--	192.0	112.5	--	--	96.0	112.5	--	--	77.0	112.5
100	--	--	--	--	--	--	248.0	112.5	--	--	124.0	112.5	--	--	99.0	112.5

(1) Recommended KVA rating shown in chart includes allowance of 10% spare capacity for frequent motor starting.
 (2) To obtain full-load currents for 200 and 208 volt motors, increase corresponding 220-240 volt ratings by 1% and 10% respectively.

Source: www.wikipedia.com [14]

E. Operational Description of the Circuit

As stated, the operation of the system is literally guided by the Truth Table as in fig.1 with eight possible conditions, based on these possible conditions, the operations of the system are summarized into four (4) major scenarios[12].

Scenario 1:

From the diagram, when there is voltage and power in the three phases, the power will standby at the line side of the contactors, through the connections of the design system, the Red phase will energized the relay one (R1), thereby

powering the contactor CT1 and at the same time the Yellow phase will be disconnected by virtue of energizing the relay one (R1), thereby stopping the yellow phase from energizing contactor CT2. Also at the same time having energizing contactor CT1, Y2 from CT1 will then energized relay two (R2), thereby disconnecting the Blue phase and stopping it from energizing contactor CT3. At the end CT1 will be energized and send as an output phase to the changeover system not minding the fact that other phases are available. The same scenario is applicable to conditions 1 to 4 as in the truth table, provided the RED phase has live.

Scenario 2:

When there is no live in the RED phase, the case changes. Now the yellow phase through the normally closed (NC) contacts of the Relay one (R1) energizes the CT2 and at the same time Y2 through the normally open (NO) contact of contactor CT2 energizes the relay two (R2) and that result to disengaging the Blue phase and as such allowing only the yellow phase to be supplied as an output to the changeover system. The same scenario is applicable to condition 6, provided the Red phase is out and the yellow phase is present.

Scenario 3:

At this situation when other phases are off with only the Blue phase present, the case changes. The Blue phase through the normally close (NC) contacts of Relay two (R2) then supplies the CT3, but it will only went off if the Red phase or the Yellow phase comes up, if such case happened then the previous scenario will be repeated.

Scenario 4:

At this condition no output will be seen at the contactors outputs terminal, hence no supply from the output terminal. In this case the automatic changeover then triggers the Generator set to start.

III. CONCLUSION

Automatic phase Changeover is highly of great importance in Africa, to aid the automatic switching over from Generator to public power source. Changeover of this kind makes it easy for such switching to take place, and with the added advantage of being able to select between phases, Coupled to its flexibility it can be adopted in any automatic changeover circuit with ease, it is also less expensive and easily available. The most important feature of this design is that, electricity consumers in the developing countries, who suffer the challenges of power supply. especially in Nigeria where the power phase are often incomplete have the advantage of selecting between phases for their power consumption without really doing the changing manually, as have been the normal practice. It saves the stress and time, it also provides better protection as compared to the manual practice because of the use of overload is the changeover system. However, this design can for future work be improved on by incorporating Programmable Logic Circuit (PLC).

ACKNOWLEDGMENT

This is express our gratitude to the management of National Engineering Design Development Institute Nnewi, Nigeria for the opportunity given to us to achieve this innovative project.

REFERENCES

- [1] Ahmed, M.S., Mohammed, A.S., Agusiobo, O.B. 2006. Development of a Single Phase Automatic Change-Over Switch, AU J.T. 10(1): 68-74).
- [2] Boylestad, L., Robert, Q., Nashelsky, L., 1999. Electronics Device and Circuit Theory, (7th Ed), Prentice Hall, New Jersey.
- [3] Deshpande, M. V., 1984. Electrical Power Systems, (4TH Ed), TATA McGraw – HILL Inc, New Delhi.
- [4] Donald, G. Fink, H. Wayne, B. 1978. Standard Handbook for the Electrical Engineers, Eleventh Edition, McGraw-Hill, New York,
- [5] Ezema, L.S., Peter, B.U., Harris, O.O., 2012. Design of automatic change over switch with generator control mechanism, ISSN-I: 2223 9553, INNS 2223 9944, vol. 3. NO. 3.
- [6] Hughes, I., McKenzie, S., John, H., Keith, B., 2002. Electrical and Electronics Technology, (8th Ed), Prentice Hall, New Jersey.
- [7] Oweziem Bright Uchenna, Chinwuko Emmanuel Chuka, Ezeliora Chukwuemeka Daniel, Obaseki Efosa. Design, Fabrication and Characterisation of an Electric Powered Yam Pounding Machine. American Journal of Mechanical Engineering and Automation. Vol. 2, No. 2, 2015, pp. 26-35.
- [8] Theraja, B.L, A.K, Theraja. 1999. A Textbook of Electrical Technology (23rd Ed), S. Chand & Company Ltd, New Delhi.
- [9] Thomas, B., 2006. History on a novel but Short-lived Power Distributed System, IEEE Power Engineering Society.
- [10] William, D., Stevenson, Jr., 1982. Elements of Power Systems Analysis, (4th Ed), McGraw- Hill Inc. USA.
- [11] www.journal.au.edu/vol10 no1_a10.pdf, Retrieved on 28/11/12 at 10.28am.
- [12] www.uk.ask.com/Automatic, changeover switch, retrieved on 02/04/13 at 12.45pm.
- [13] PERKINS (2002) Manual On Load Transfer.
- [14] www.wikipedia.com, Retrieved on 13/5/13 at 1.30am. 394-410.

AUTHOR BIOGRAPHY



Uchechukwu Innocent Ezirim is an electrical research engineering technologist, a holder of higher National diploma and Postgraduate

diploma in electrical engineering. He has the following publications to his credit; A Remedy To The Electricity Crisis In Nigeria . Paper presented at the Technical Vocations Education and Training (TVET) held at umunze 2011. Current Issues And Options in Power Transmission And Distribution In Nigeria held At The Nigerian Society Of Engineers Annual General Meeting, “Canaan 2011” and Member, Nigerian Association of Technologist in Engineers. (NATE).



Uchenna Bright Oweziem, holds bachelor degree in Electromechanical Engineering Technology, postgraduate Diploma in Industrial and Production engineering and currently carrying out a research work in electric discharge machine for his master degree programme. He has the following publications to his credit; “Design, Fabrication and Characterisation of an Electrically Powered Yam Pounding Machine”, “Evaluation of Optimization of Tensile Strength Response of Coir Fibres Reinforced Polyester Matrix Composites (CFRP) Using Taguchi Robust Design”. He also has several conference papers such as Nanotechnology: Nanomaterials processing for a sustainable Environment and National Development; Rail Transport Sector Financing In Nigeria: Issues and Challenges. Paper presented at the Nigerian Society of Engineering International Conference/AGM and member of Material Science and Technology Society of Nigeria, Nigeria Association of Technologists in engineering also member of International Association of Engineers.



Chinedu Cletus Obinwa is a graduate of Mechanical Engineering from the University of Benin in Nigeria. Presently undergoing his post-graduate studies in the field of Engineering Design, he also works as a Senior Research & Development Engineer. He co-authored a research article in an International Journal titled ‘Design of a Mechanical Water level Controller’. Others include, ‘A design of an egg incubator’ submitted as a requirement for Council for the Regulation of Engineering in Nigeria qualification, Abuja, Nigeria. He is a member of the Nigerian Society of Engineers Nnewi Branch, Nigeria.



Solomon Okwuchukwu Ekwueme holds a Bachelor Degree in Mechanical Engineering with specialization in Design and Manufacturing. He is currently carrying out a research on “Thermal Characterization and Analysis of Asbestos-free Palm Kernel Based Friction Lining Material for his Master Degree Programme. He has the following publication to his credit: Thermal Stability of Pulverized Palm Kernel Shell (PKS) Based Friction Lining Material Locally Developed from Spent Waste, Waste to Wealth Management: A Pathway to Economic and Sustainable Development; A paper presented at the 13th Annual Nigeria Materials Congress/AGM held at Yaba College of Technology, Yaba Lagos State, Nigeria on the 24th November 2014. He has done a research on “Behavior of Steel when heated and on Thermal Design with Specification of 5ton Capacity Refrigeration Plant. He is currently a member of Material Science and Technology Society of Nigeria.