

Designing and analysis of lifting eye bolt for various geometry

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Abstract— This paper aims to designing and analysis of various geometry eye bolt hooks used In the industries. Aim of this work is to study stress and deformation induced in a eye bolt hook having various cross section. Various cross sections selected are circular, rectangular and Trapezoidal modeling of software is done by AUTOCAD Software. Theoretical analysis and FEA analysis carried out to compare the result. and also, the eye bolt with minimum stress is analyzed.

- Maximum capacity for loading – The maximum load that a bolt can bear.
- Length shank-The shank's diameter is equal to the thread length for threaded eyebolts.
- Length of thread •
- Diameter of the eye (ID) •
- Diameter or thickness of the eye segment
- Weight gross

Keywords: FEA, AUTOCAD, EYE BOLT.

I. INTRODUCTION

The eye bolt hook is a very critical feature used to lift the load using a chain or seam. The eyebolt hook is a highly responsible component, which is normally used for industrial purposes. The protection of the loaded crane has a great role to play in these hooks. The pace at which these hooks are forged is growing with more and more industrialization. This study involves stress and deformation caused by various cross-sectors in the eyebolt hook for a specific loaded state. The eyebolts of the machinery are completely fastened with a collar that can be used with angulate loads up to 45 degrees. For angular loads, no shoulder bolts should be used. Heavy forged eyebolts can be designed with the integral shoulder with a continuous eye, enabling their use in heavy off axis loads. Sometimes eyebolts are placed in masonry so that they usually provide variations of their very own anchor bolt. Most of these screw into a shield anchor. Certain lightweight shapes are not screwed, but only rely on the pull on the anchor itself.



Fig.1.Eye bolt with integral wall anchor

II. LITERATURE REVIEW

Present competitive market demands defect free product with lowest possible prize and prompt delivery. The stress that is caused must be investigated in order to mitigate the failure of Crane. There are two main methods to classify an eyebolt.

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III. METHODOLOGY

To ensure that the project is fluent and that the outcome is anticipated, methods are the most important element to consider. This can also be described as a frameworks methodology where it involves job elements focused on the project goals and scope. A successful system work can easily obtain an overview of the project. This includes 3D modeling and use of the flow process map in a literature review.

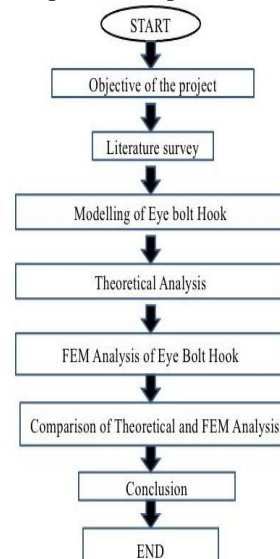


Fig.2. Methodology

IV. IMPLEMENTATION WORK

A. Eye bolt section of circular cross section

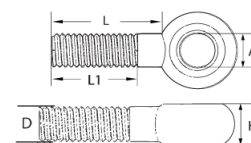


Fig.3.Component Drawing

B. MODELLING OF EYE BOLT

Circular rectangle and trapezium are the chosen sections.

• Area tends to be stable as three different parts of the dimensions change.

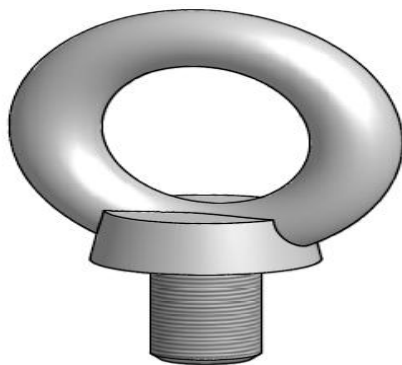
High strength, low alloy steel is the material chosen.

The below are characteristics of high strength low alloy steel.

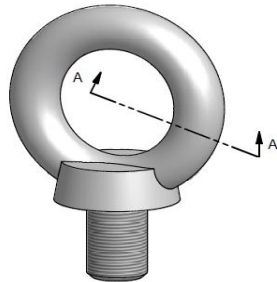
Table 1. Material Composition

Density	7850kg/m ³
Tensile yield strength	250Mpa
Poisson ratio	0.3
Tensile ultimate strength	460Mpa

LIFTING EYE BOLT – CIRCULAR SECTION

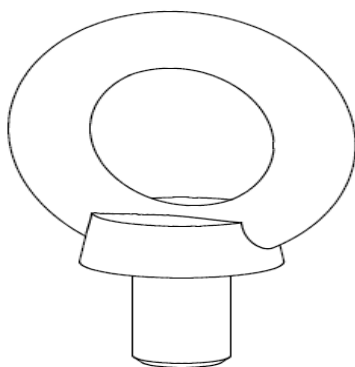


SOLID MODEL



SECTION A-A
SCALE 1 : 1

SECTIONAL VIEW



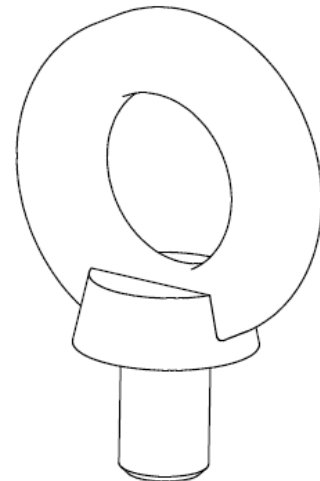
WIRE FRAME MODEL

Fig.4. Modeling of circular section

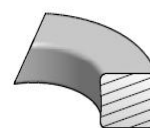
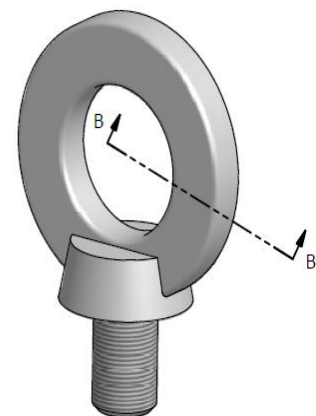
LIFTING EYE BOLT – RECTANGULAR SECTION



SOLID MODEL



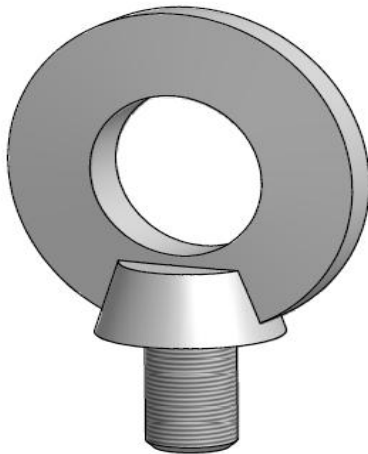
WIRE FRAME MODEL



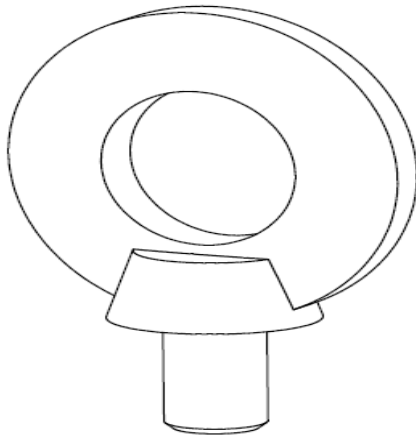
SECTIONAL VIEW

Fig.5. Modelling of rectangular section

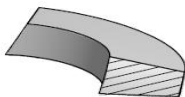
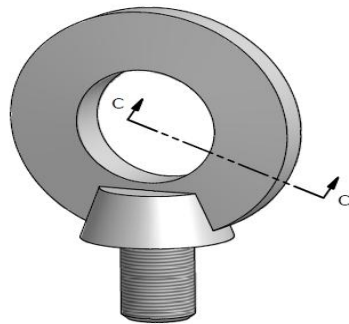
LIFTING EYE BOLT-TRAPEZIODAL SECTION



SOLID MODEL



WIRE FRAME MODEL



SECTION C-C
SCALE 1 : 1

SECTIONAL VIEW

Fig.6. Modelling of trapezoidal section

V. METHODS FOR MEASUREMENT OF STRESS ON CRANE HOOK

The principal measurement and analysis procedure for finding the stress in crane hook are:-

- (i) Theoretical Analysis
- (ii) FEM Analysis

(i) THEORETICAL ANALYSIS

When a part curves as with the eye bolt for various cross sections, the mathematical stress analysis is pronounced, the beam flexure formula is used. The eye bolt is subject to the following curved bar:

Against strain direct

Towards tension bending

There is no linear stress allocation in the curved beam. The neutral axis in the curved beam is not aligned with the central or geometric axis, but moves from a distance towards the centre of the curvature. This is because the bending stress is not linearly distributed. Resultant stress in an eye bolt = Direct stress+ Bending stress

$$\sigma = \frac{F}{A} + \frac{M \times y}{I}$$

Where,

F= Load acting on eye bolt

A=Area of cross section

M=maximum bending moment.

Y=Distance between centroidal axis to neutral axis.

I=Moment of inertia for different cross section

A. STRESS CALCULATION FOR CIRCULAR CROSS SECTION

Length between centroidal axis to neutral axis (e) centroidal and neutral axis of circular section.

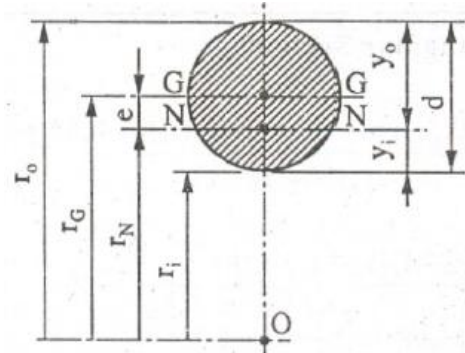


Fig.7. Length between centroidal axis to neutral axis (e) centroidal and neutral axis of circular section

$$r_G = r_i + \frac{d}{2}$$

$$r_N = \frac{(\sqrt{r_o} + \sqrt{r_i})^2}{4}$$

Distance between centroidal axis to neutral axis (e)=r_G-r_N

r_G=Radius of curvature of centroidal axis.

r_N=Radius of curvature of neutral axis.

$$r_G = r_i + d/2$$

Where r_i = Radius of curvature of inside fiber=25mm.

d=diameter of circular cross section.

$$r_G = r_i + d/2 = 25 + 20/2 = 35\text{mm.}$$

$$r_N = (\sqrt{r_o} + \sqrt{r_i})^2 \div 4$$

Where r_o = Radius of curvature of outer fiber=45mm

$$r_N = (\sqrt{45} \cdot \sqrt{25})^2 \div 34.27 \text{ mm}$$

Distance between centroidal axis to neutral axis (e)

$$= r_G - r_N = 35\text{mm} - 34.27 = 0.73\text{mm}$$

Moment about centroidal axis.

$$= F \times l = 981 \times 10 = 9810 \text{ Nmm}$$

$$I = \pi D^4 / 64$$

$$I = \pi 20^4 / 64 = 7850 \text{ mm}^4$$

Resultant stress in an eye bolt.

= Direct stress + Bending stress

$$\sigma = \frac{F}{A} + \frac{M \times y}{I}$$

$$= 981/314 + ((9810 \times 0.73)/7850) = 4.036 \text{ N/mm}^2$$

B. STRESS CALCULATION FOR RECTANGULAR CROSS SECTION

Distance between centroidal axis to neutral axis (e)
Centroidal and neutral axis of Rectangular section.

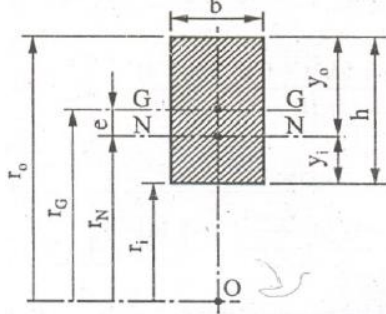


Fig.8. Length between centroidal axis to neutral axis (e)
Centroidal and neutral axis of Rectangular section.

$$r_G = r_i + \frac{h}{2}$$

$$r_N = \frac{h}{\ln\left(\frac{r_o}{r_i}\right)}$$

Distance between centroidal axis to neutral axis (e) = $r_G - r_N$

r_G = Radius of curvature of centroidal axis.

r_N = Radius of curvature of neutral axis.

$$r_G = r_i + h/2$$

Where r_i = Radius of curvature of inside fiber = 25mm.

h = height of rectangular cross section.

$$r_G = r_i + h/2 = 25 + 21/2 = 35.5\text{mm}$$

$$r_N = h / \ln(r_o/r_i)$$

$$r_N = 21 / \ln(46/25) = 34.48\text{mm}$$

Where r_o = Radius of curvature of outer fiber = 46mm

Distance between centroidal axis to neutral axis (e) = $r_G - r_N$
= 35.5 - 34.48 = 1.02mm

Moment about centroidal axis.

$$= F \times l = 981 \times 10.5 = 10300.5 \text{ Nmm}$$

$$I = bh^3/12$$

$$I = 15 \times 21^3 / 12 = 11576.25 \text{ mm}^4$$

Resultant stress in an eye bolt.

= Direct stress + Bending stress

$$\sigma = \frac{F}{A} + \frac{M \times y}{I}$$

$$= 981/314 + ((10300 \times 1.02)/11576.25) = 4.031 \text{ N/mm}^2$$

C. STRESS CALCULATION FOR TRAPEZOIDAL CROSS SECTION

Distance between centroidal axis to neutral axis (e)
Centroidal and neutral axis of Rectangular section.

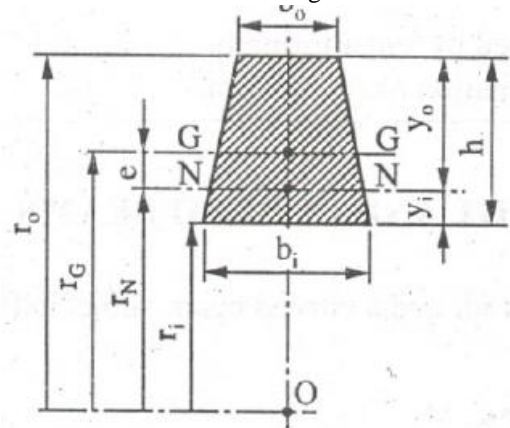


Fig.9. Length between centroidal axis to neutral axis (e)
Centroidal and neutral axis of Rectangular section

$$r_G = r_i + \frac{h}{3} \left[\frac{b_i + 2b_o}{b_i + b_o} \right]$$

$$r_N = \frac{A}{\left[\frac{(b_i r_o - b_o r_i)}{h} \right] \ln\left(\frac{r_o}{r_i}\right) - (b_i - b_o)}$$

Distance between centroidal axis to neutral axis (e) = $r_G - r_N$

r_G = Radius of curvature of centroidal axis.

r_N = Radius of curvature of neutral axis.

$$r_G = r_i + \frac{h}{3} \left[\frac{b_i + 2b_o}{b_i + b_o} \right]$$

Where r_i = Radius of curvature of inside fiber = 25mm.

h = height of trapezoidal cross section. = 25.12mm

Length of bases = 15 and 10mm r_G = 42.584mm

$$r_N = \frac{A}{\left[\frac{(b_i r_o - b_o r_i)}{h} \right] \ln\left(\frac{r_o}{r_i}\right) - (b_i - b_o)}$$

Where r_o = Radius of curvature of outer fiber = 46mm

r_i = Radius of curvature of inside fiber = 50.12mm

r_n = 41.47mm

Distance between centroidal axis to neutral axis (e) = $r_G - r_N$

$$= 42.58 - 41.47 = 1.114\text{mm}$$

Moment about centroidal axis .

$$= Fx_l = 981 \times 12.56 = 12321.365 \text{ Nmm}$$

$$I = \frac{h^3}{12} (3a+b)$$

$$I = 25.12^3$$

$$(3 \times 15 + 10) / 12 = 72650 \text{ mm}^4$$

Resultant stress in a eye bolt = Direct stress+ Bending stress

$$\sigma = \frac{F}{A} + \frac{M \times y}{I}$$

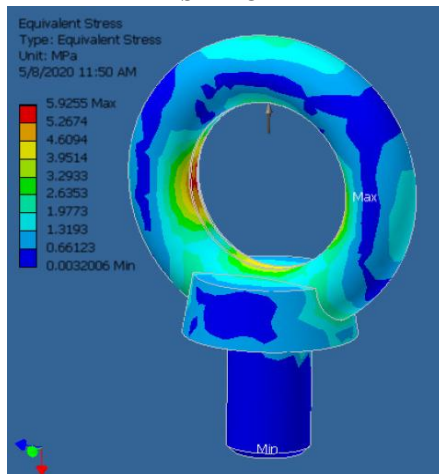
$$= 981 / 314 + ((12321.3 \times 1.11) / 72650) = 3.308 \text{ N/mm}^2$$

D. FEM-ANALYSIS FOR STRESS CALCULATION

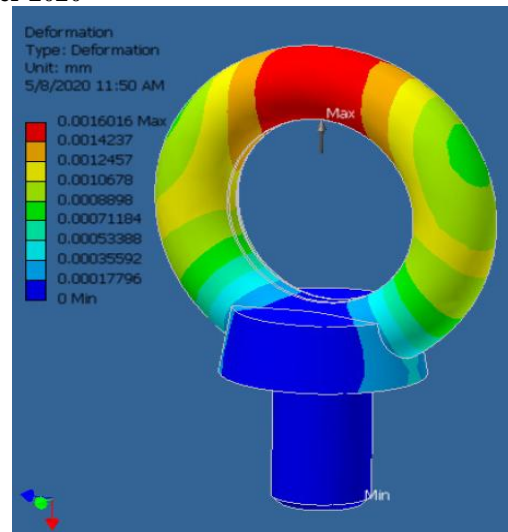
- Software: Auto Desk Inventor FEA package
- FEA Analysis of eye bolt having Circular Cross Section



MESH MODEL



EQUVALENT STRESS

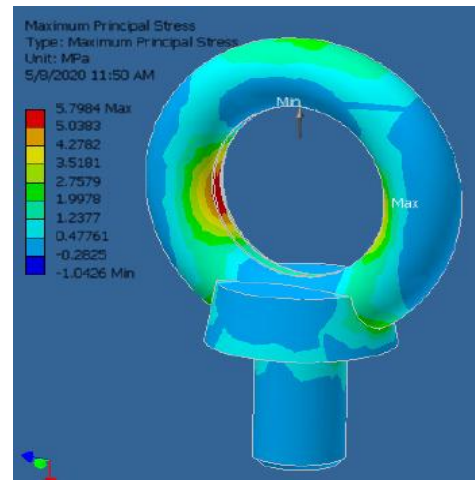


DEFORMATION

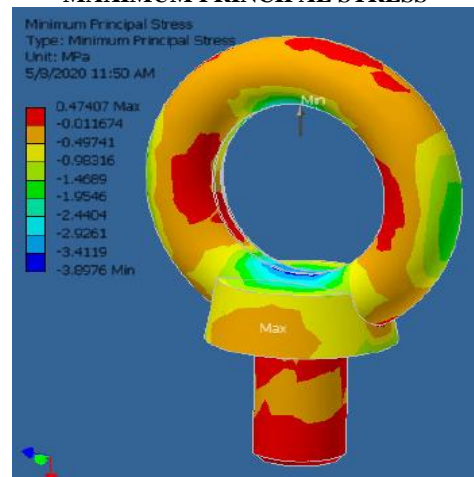
Fig.10.FEA Analysis of Eye Bolt Having Circular Cross Section

Table 2.Induced Stress and Deformation Eye Bolt Hook Circular Cross Section

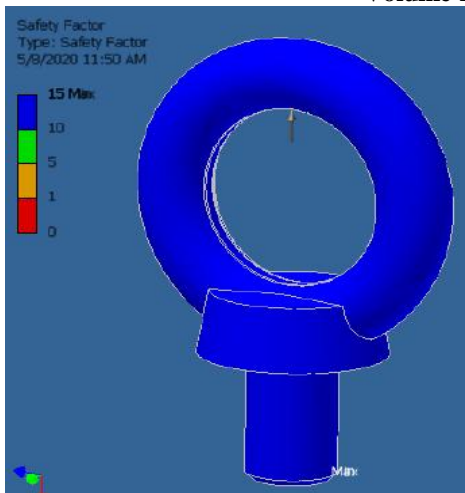
	Maximum Value	Minimum Value
Equivalent Stress	5.9255N/mm ²	0.0032006N/mm ²
Deformation	0.0016016 mm	



MAXIMUM PRINCIPAL STRESS



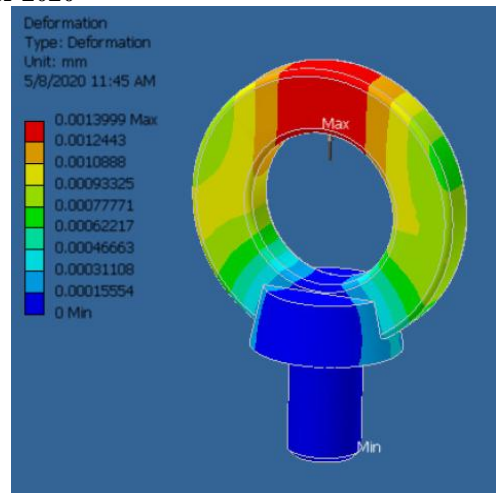
MINIMUM PRINCIPAL STRESS



SAFETY FACTOR

Fig.11. Maximum Principle Stress, Minimum Principle Stress and Safety factor of Circular cross section

E. FEM Analysis of eye bolt having Rectangular Cross Section

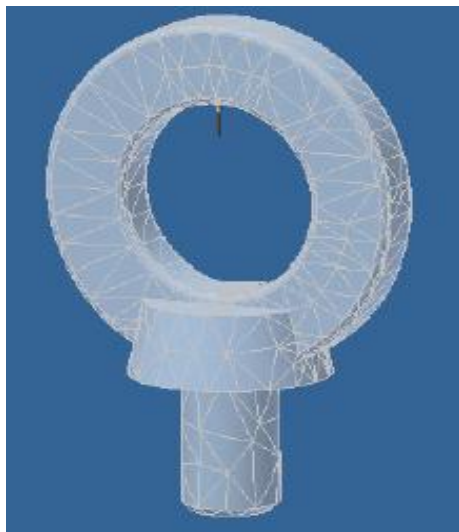


DEFORMATION

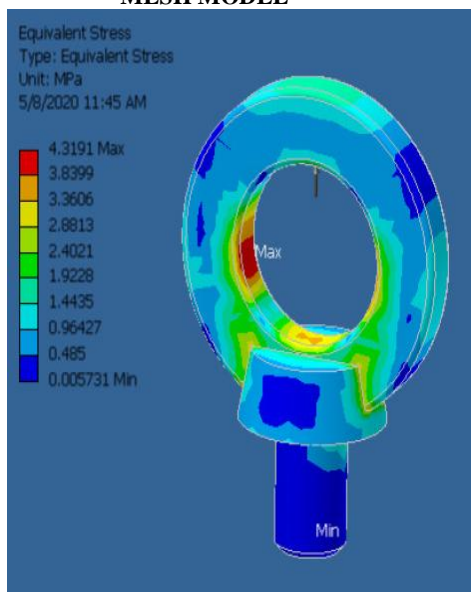
Fig.12. FEA analysis of Eye Bolt Having Rectangular Cross Section

Table 3. Induced Stress and Deformation Eye Bolt Hook Rectangular Cross Section

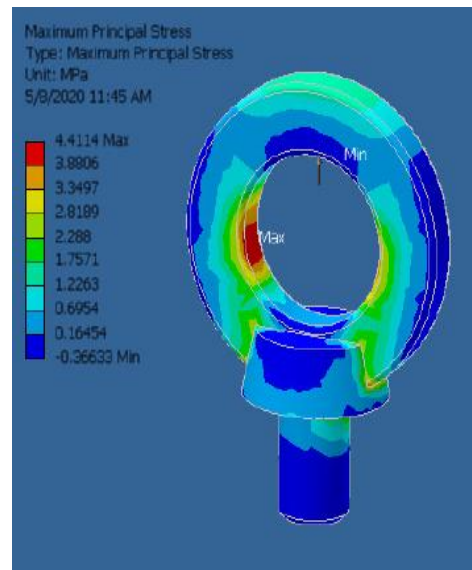
	Maximum Value	Minimum Value
Equivalent Stress	4.3191N/mm ²	0.005731N/mm ²
Deformation	0.0013999mm	



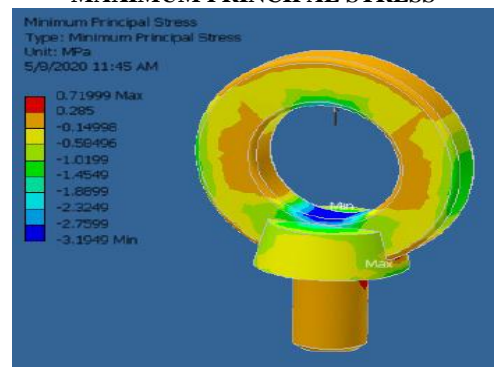
MESH MODEL



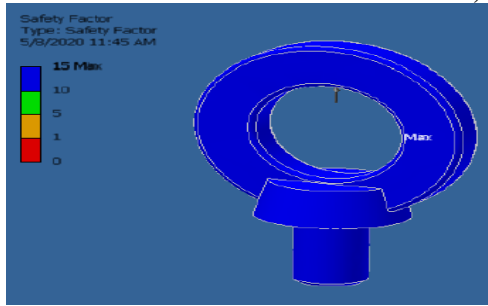
EQUVALENT STRESS



MAXIMUM PRINCIPLE STRESS



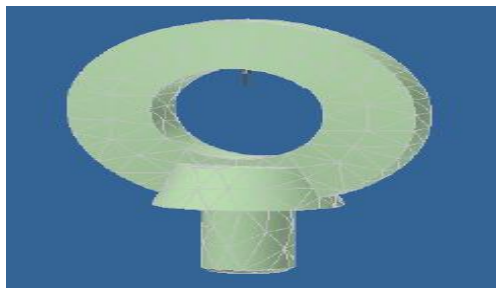
MINIMUM PRINCIPLE STRESS



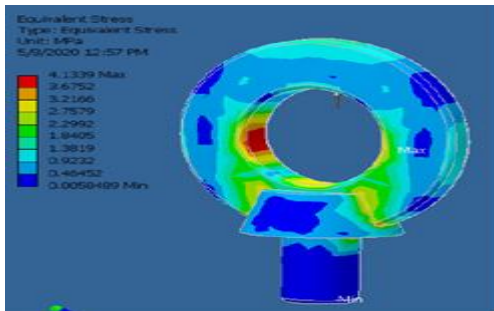
SAFETY FACTOR

Fig.13. Maximum Principle Stress, Minimum Principle Stress and Safety Factor of Rectangular cross section

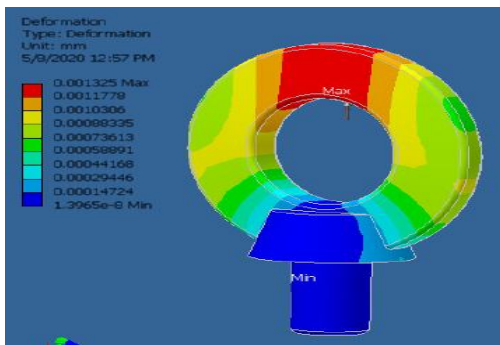
F. FEM Analysis of eye bolt having Trapezoidal Cross Section



MESH MODEL



EQUIVALENT STRESS



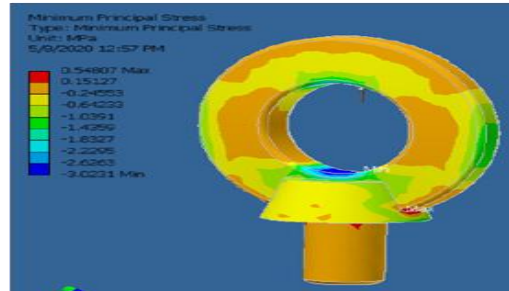
DEFORMATION

Fig.14. FEA analysis of Eye Bolt Having Trapezoidal Cross Section

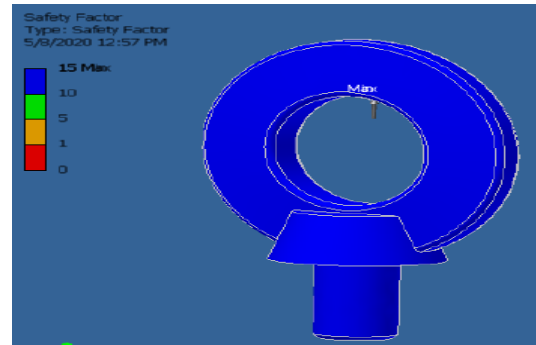
Table 4. Induced Stress and Deformation Eye Bolt Hook Trapezoidal Cross Section

	Maximum Value	Minimum Value
Equivalent Stress	4.1339N/mm ²	0.001325N/mm ²
Deformation	0.0058489mm	

MAXIMUM PRINCIPAL STRESS



MINIMUM PRINCIPAL STRESS



SAFETY FACTOR

Fig.15. Maximum Principle Stress, Minimum Principle Stress and Safety Factor Trapezoidal cross section

VI. CONCLUSION

In design of crane hooks FEA tool can be effectively used. The FEM research is one of the most effective and efficient stress analysis approaches. From result it is observed that trapezoidal section have minimum stress and deformation level. Concluded that material having less deformation will have more stability and less failure. In this work optimization is carried out for geometry and concluded that trapezoid section have minimum stress and deformation Material selected is only high strength low alloy steel for different material also analysis can be carried and decide which material is most suitable for particular load condition.

VII. FUTURE WORK

In this work optimization is carried out for geometry and concluded that trapezoid section has minimum stress and deformation. Material selected is only high strength low alloy steel. For different material also analysis can be carried and decide which material is most suitable for particular load condition.

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